Hepworth

+GF+





GF HAKAN AQUASYSTEM®

PP-R PIPE & FITTINGS

Hepworth

GF HAKAN AQUASYSTEM PP-R PIPE & FITTINGS

GF HAKAN PLASTIK is one the world's largest plastic piping systems manufacturers. The company develops, produces and markets a comprehensive range of piping systems and components in a variety of materials used worldwide to transport water and gas at the highest quality, service and the right price. GF HAKAN PLASTIK operates in three core segments of piping systems; Building Technology, Utility and Agriculture. Its certified products are used in more than 70 countries in 5 continents worldwide.

With more than 10,000 products, GF HAKAN PLASTIK manages a land and maritime transport operation seamlessly and is able to meet the needs of its clients fully wherever they may be in the world.

HISTORY

HAKAN PLATIK was founded in 1965 by the Karadeniz family. Since its foundation, Hakan Plastik has continuously expanded its presence in the manufacturing and sales of plastic piping systems with a focus on innovation.

In 2002, the company invested in a state of art modern facility in Cerkezköy Zone (COSB), one of the three largest industrial zones in Turkey. To increase its production capacity, HAKAN PLASTIK opened up its second facility in 2012 in Şanliurfa. Both facilities totally cover an area of 170,000 m².

In 2013, the leading plastic pipe manufacturer of Europe and the Middle East, HAKAN PLASTIK and the world's leading manufacturer of piping system, Swiss-based Company, GEORG FISCHER joined forces under the name of "GF HAKAN PLASTIK" to provide a unique platform for further growth worldwide.

GEORG FISCHER, founded in 1802 is headquartered in Switzerland and has 125 companies, 48 of which are production facilities, in 32 countries with a workforce of 13,500 employees. The company generated sales of 3.6 billion Swiss francs in 2012. Georg Fischer operates in three core businesses GF Piping Systems, GF Automotive and GF Machining Solutions.

GF Piping System Division is a global supplier of plastic piping systems for the conveyance of liquids and gases in industry, building technology and utility applications. With over 5,000 employees, GF Piping Systems generated sales of about CHF 1.3 billion in over 100 countries in 2012.

ABOUT GF HAKAN PLASTIK

GF HAKAN PLASTIK operates in 2 production facilities equipped with the latest manufacturing technologies in Çerkezköy and Şanliurfa with a workforce of 730 employees. Its headquarters is in Çerkezköy. The company has 6 regional directorates, offices and warehouses in Turkey.

The company has taken its place among the top 500 Enterprises in Turkey according to the worldwide known, prestigious Fortune 500 ranking and also one of the Top 500 Largest Companies in Turkey according to "Istanbul Chamber of Industry (ISO)"



The system quality of GF HAKAN PLASTIK has been certified by BVQI, ISO 9001 and ISO 14001. As a result of a meticulous quality control approach and continuous research and development, product quality of GF HAKAN PLASTIK is confirmed by its international quality certificates.





The company gives top priority to using the highest standards of technology to manufacture user-friendly products with the highest quality and service.

AQUASYSTEM PP-R PIPES & FITTINGS APPROVALS & CERTIFICATES



TURKEY TURKISH STANDARTS **INSTITUTE** [14.31.34/8741]





GERMANY SKZ [72012/06]

SPAIN

AENOR





RUSSIA HYGIENE [77.01.16.490. 074908.10.07]



TURKEY HIFZISSIHHA INSTITUTE [7241]







RUSSIA GOST-R [1519831] [1519837]



GERMANY DVGW CERTIFICATE [30, 11, 2012/ 06-0236-WNEI







[001/005882]





UKRAINE UKR SEPRO [05.03.02-03/113734]



GERMANY HYGIENE INSTITUTE

UNITED KINGDOM















WRAS [1401521]



GF HAKAN AQUASYSTEM PP-R PIPE & FITTINGS

GF HAKAN AQUASYSTEM PP-R Pipes are manufactured in accordance with the standards of ISO 9001:2008, ISO 14001, DVGW W544, EN ISO 15874-1, EN ISO 15874-2, EN ISO 15874-3, DIN 8077, DIN 8078, TSE K 28, DIN 18836, with a minimum 50 year lifespan.

GENERAL INFORMATION

- GF HAKAN AQUASYSTEM PP-R Pipes and Fittings are suitable for hot and cold water transfers in buildings and underfloor & central heating systems, air ducts or if applicable for other use in industry and agriculture. They have a high resistance for high temperature, pressure and they are suitable for drinking water.
- GF HAKAN AQUASYSTEM is made of PP-R. Its characteristics such as elasticity, tightness, compression strength, special resistance to high temperatures and extraction make AQUASYSTEM one of the most technologically advanced systems available.
- GF HAKAN AQUASYSTEM is produced in diameters between 20mm and 160mm with fittings and complementing accessories.
- GF HAKAN AQUASYSTEM PP-R Pipes are available in 4 different types depending on the application fields and customer expectations:
 - STANDARD PP-R SYSTEMS
 - FASER FIBERGLASS REINFORCED PP-R SYSTEMS
 - CLIMAFASER FIBERGLASS REINFORCED PP-R SYSTEMS
 - STABLE-ALUMINUM PP-R SYSTEMS
- GF HAKAN AQUASYSTEM is manufactured in white, grey, green, blue, beige colours. Different colours are available on request.



No Water-Hammer & Low Pressure Drop

The internal surface of GF HAKAN AQUASYSTEM is smooth, homogeneous and non-porous. Due to low flow resistance, the pressure drop is less. It has higher flow rates and wider range of applications with exceptional impact resistance and reduced noise generation.

Long Service-Life under Aggressive Working Conditions

The quality of the raw material and the high manufacturing technology used to produce GF HAKAN AQUASYSTEM ensure long-life reliable products. System lifetime is more than 50 years (under normal working conditions).

Easy & Low Cost of Installation

GF HAKAN AQUASYSTEM is extremely light and easy to handle on site. Making a connection is simple, quick and safe. Complete installations are practical and fast with a wide range of fittings. The system offers a fast and simple process, reliable connections, strong, resilient joints, visible quality control, no systematic weak points, less weight than with traditional materials, quick, easy and clean installation works with less noise.

Hygienic, Non-Toxic & Environmentally friendly

All material used in the production of GF HAKAN AQUASYSTEM is non-toxic in accordance with current international standards and are completely safe for use with liquid consumables.

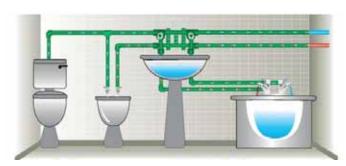
Advantages include: - No health risks - Smell and taste neutral - Potable water and food - safe - Completely recyclable - Meeting all health requirements - Chemically resistant - No corrosion and/or encrustation.

FIELDS OF APPLICATION

GF HAKAN AQUASYSTEM PP-R systems are used for hot and cold water systems, including central heating systems.

GF HAKAN AQUASYSTEM PP-R systems are a part of building heating system, including underfloor, wall and radiant heating systems.

GF HAKAN AQUASYSTEM PP-R systems can be directly used in drinking water supply systems. In the central (concentration) air conditioning systems, PP-R systems always play an important part.



GF HAKAN AQUASYSTEM PP-R systems are used to transfer or discharge chemical media, such as industrial piping system.

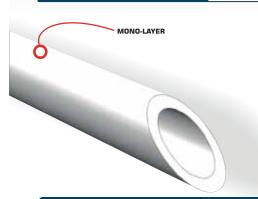
AI I LIOAITE	N AREAS			
	STANDARD PP-R PIPES	FASER FIBERGLASS REINFORCED PP-R PIPES	CLIMAFASER FIBERGLASS REINFORCED PP-R PIPES	STABLE-ALUMINU FOILED PP-R PIPES
SANITARY APPLICAT	TION			
Plumbing	✓	✓	×	✓
Mobile System Sanitary	✓	✓	×	✓
HEATING & COOLING	S SYSTEMS			
Boiler Transformation	×	✓	×	✓
Mobile System Heating	×	✓	×	✓
Underfloor Heating	×	×	×	×
Mobile System Clean Water	✓	✓	✓	✓
Clima Systems	×	×	✓	×
POTABLE WATER NE	TWORK APPLICA	ATIONS		
Potable Water Network	✓	✓	×	✓
*Exterior Application	×	×	×	✓
Solar Collector	×	×	×	✓
Swimming Pool Systems	✓	✓	✓	✓
Industrial Clean Water Systems	✓	✓	✓	✓



^{*}GF HAKAN AQUASYSTEM can be used for exterior applications after insulation.

PRODUCT PROPERTIES

STANDARD PP-R PIPE



Raw Material : PP-R Diameter : 20mm - 160mm

Pressure Nominal (PN): PN10, PN16, PN 20

Standard Dimension Ratio (SDR): SDR 6, SDR 7,4, SDR 11

Standard: DVGW W544, EN ISO 15874-1, EN ISO 15874-2, EN ISO 15874-3,

DIN 8077, DIN 8078, DIN 18836

Service Life: 50 years

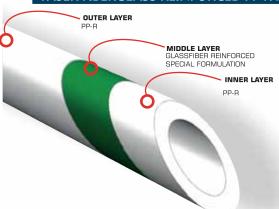
Colour : White, Grey, Green, Beige, Blue **Temperature of Operating Media :** 20°C **-** 70°C **Operation & Installation Temperature :** 5°C **-** 45°C

Pipe Length: 4m

Connections: Fusion welding

Coefficient of Thermal Expansion: 0,15mm/mK

FASER FIBERGLASS REINFORCED PP-R PIPE



Raw Material: PP-R
Diameter: 20mm - 160mm

Pressure Nominal (PN): PN 20, PN 25 Standard Dimension Ratio (SDR): SDR 6,

SDR 7,4

Standard : TSE K 28 **Service Life :** 50 years

Colour: White, Grey, Green, Beige, Blue Temperature of Operating Media: 20°C - 95°C

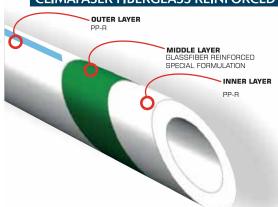
Operation & Installation Temperature: 5°C - 45°C Pipe Length : 4m

Connections: Fusion welding

Coefficient of Thermal Expansion: 0,035mm/mK

Length expansion comparison: Fiberglass reinforced pp-r pipe Standard pp-r pipe Standard pp-r pipe

CLIMAFASER FIBERGLASS REINFORCED PP-R PIPE



Raw Material : PP-R

Pressure Nominal (PN): PN 16, PN 20

Diameter: 20mm - 160mm

Standard Dimension Ratio (SDR): SDR 7,4, SDR 11

Standard : TSE K 28 Colour : Green (Blue Striped) Service Life : 50 years

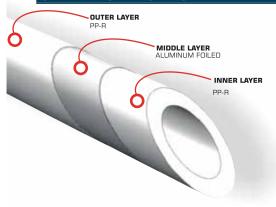
Temperature of Operating Media : 20°C - 95°C Operation & Installation Temperature: 5°C - 45°C

Pipe Length: 4m

Connections: Fusion welding

Coefficient of Thermal Expansion: 0,035 mm/mK

STABLE-ALUMINIUM FOILED PP-R PIPE



Raw Material: PP-R Diameter: 20mm - 160mm Pressure Nominal (PN): PN 25

 $\textbf{Standard Dimension Ratio (SDR)}: \texttt{SDR} \ 6$

Standard : EN ISO 15874-1, EN ISO 15874-2, EN ISO 15874-3, DIN 8077,

DIN 8078, DIN 18836 **Service Life :** 50 years

Colour : White, Grey, Green, Beige, Blue **Temperature of Operating Media :** 20°C - 95°C **Operation & Installation Temperature:** 5°C - 45°C

Pipe Length: 4m

Connections: Peeling + Fusion welding

Coefficient of Thermal Expansion: 0,030mm/mK



CONNECTING THE PIPES WITH THE FITTINGS

- 1. Check whether there is any adverse situation at the working area before starting the machine.
- 2. Heater bushes should be placed on the welding machine so that the parts do not move or are not turned.
- **3**. Plug the welding machine in a 220 volts standard outlet. There is also 110 volts welding machine option.
- **4**. Adjust the temperature to 260°C (500°F). GF Hakan Plastik welding machine involves a fast-indicating surface thermometer.
- **5**. Switch on the power button. Heating up takes 1-3 minutes. (Switching two buttons will provide the heat up time to be shorter.)
- **6**. Thermostat light will dim down automatically as the temperature reaches 260°C (500°F).
- **7**. Insert the pipes and fittings to their respective heater bushes.



- 8. If UV or stabil pipe is used, completely peel off the exterior layer first. Blunt peeling blades must be replaced by GF HAKAN AQUASYSTEM approved blades. It will be necessary to make trial peelings to ensure the correct setting of the new blade. Push the end of the pipe into the guide of the peeling tool. Peel off the outer layer up to the stop of the peeling tool. It is not necessary to mark the welding depth as the stop of the peeling tool indicates the correct welding depth. Before starting the fusion, check to ensure the exterior layer has been completely removed.
- **9**. Pipes and Fittings should be heated at the same time. Heating times vary depending on the diameter of the pipe. Heating for too short time can result in improper bonding. Heating for too long can result in ID restriction.

10. After the heating time, quickly remove the pipe and the fitting from the welding tools.



11. Join them immediately, by inserting the pipe straight into the fitting without turning. The result of the fusion is a homogeneous material joining of pipe and fitting.



- **12**. Wait for the cooling down period after the jointing.
- **13**. After the cooling period the fused joint is ready for use.
- **14**. After use, switch off and unplug the welding device. Let it cool down. Never use water to cool the welding device, as this will destroy the temper of the metal. Always keep the heater bushes dry.
- **15**. After completion of the welding process, clean the layouts with a clean cloth or absorbent paper.



The welding of the GF HAKAN AQUASYSTEM FASER FIBERGLASS REINFORCED PP-R Systems are same as of plain, peeling will not be required.

As GF HAKAN AQUASYSTEM FASER FIBERGLASS REINFORCED PP-R Systems do not require peeling, they enable 30% faster application opportunity in comparison with the foil pipes.

SOME REFERENCE PROJECTS

RESIDENCE-TOWERS





HOTELS





HOSPITALS





SHOPPING & BUSINESS CENTERS





■ STANDARD PP-R PIPE [PN10]



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(m)
4000002002021	4002002002021	*	4001002002021	20	100
4000002502121	4002002502121	*	4001002502121	25	80
4000003202221	4002003202221	*	4001003202221	32	60
4000004002321	4002004002321	*	4001004002321	40	40
4000005002421	4002005002421	*	4001005002421	50	20
4000006302521	4002006302521	*	4001006302521	63	16
4000007502621	4002007502621	*	4001007502621	75	12
4000009002721	4002009002721	*	*	90	8
4000011002821	4002011002821	*	4001011002821	110	4
4000012502921	*	*	*	125	4
*	*	*	*	140	4
*	*	*	*	160	4

■ STANDARD PP-R PIPE [PN16]



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(m)
4000002004021	4002002004021	*	4001002004021	20	100
4000002504121	4002002504121	*	4001002504121	25	80
4000003204221	4002003204221	4004003204221	4001003204221	32	60
4000004004321	4002004004321	*	4001004004321	40	40
4000005004421	4002005004421	*	4001005004421	50	20
4000006304521	4002006304521	*	4001006304521	63	16
4000007504621	4002007504621	*	4001007504621	75	12
4000009004721	4002009001021	*	4001009004721	90	8
4000011004821	4002011001021	*	4001011004821	110	4
*	4002012500921	*	*	125	4
*	*	*	*	140	4
*	*	*	*	160	4

■ STANDARD PP-R PIPE [PN20]



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(m)
4000002000121	4002002000121	4004002000121	4001002000121	20	100
4000002500221	4002002500221	4004002500221	4001002500221	25	80
4000003200321	4002003200321	4004003200321	4001003200321	32	60
4000004000421	4002004000421	4004004000421	4001004000421	40	40
4000005000521	4002005000521	4004005000521	4001005000521	50	20
4000006300621	4002006300621	4004006300621	4001006300621	63	16
4000007500721	4002007500721	4004007500721	4001007500721	75	12
4000009000821	4002009000821	*	4001009000821	90	8
4000011000921	4002011000921	*	4001011000921	110	4
4000012501021	4002012501021	*	*	125	4
4000014011121	4002014001121	*	*	140	4
4000016001221	4002016001121	*	*	160	4

■ FASER FIBERGLASS REINFORCED PP-R PIPE [PN20]



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(m)
4200002000121	4202002000121	*	4201002000121	20	100
4200002500221	4202002500221	*	4201002500221	25	80
4200003200321	4202003200321	*	4200003200321	32	60
4200004000421	4202004000421	*	4201004000421	40	40
4200005000521	4202005000521	*	4201005000521	50	20
4200006300621	4202006300621	*	4201006300621	63	16
4200007500721	4202007500721	*	4201007500721	75	12
4200009000821	4202009000821	*	4201009000821	90	8
4200011000921	4202011000921	*	4201011000921	110	4
4200012500121	*	*	4201012500121	125	4
4200014000121	*	*	4201014000121	140	4
4200016000121	*	*	4201016000121	160	4

■ FASER FIBERGLASS REINFORCED PP-R PIPE [PN25]



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(m)
4200002002021	4202002001021	*	4201002002021	20	100
4200002502121	4202002501121	*	4201002502121	25	80
4200003202221	4202003201221	*	4201003202221	32	60
4200004002321	*	*	4201004002321	40	40
4200005002421	*	*	*	50	20
4200006302521	*	*	*	63	16
4200007506521	*	*	*	75	12
4200009006621	*	*	*	90	8
4200011006421	*	*	*	110	4
4200012500221	*	*	4201012500221	125	4
4200014000221	*	*	4201014000221	140	4
4200016000221	*	*	4201016000221	160	4

CLIMAFASER FIBERGLASS REINFORCED PP-R PIPE [PN16-PN20]



CODES GREEN	DIAMETER (mm)	SDR	PACKING (m)
*	20	7,4	100
*	25	7,4	80
*	32	7,4	60
*	32	11	60
*	40	11	40
*	50	11	20
*	63	11	16
*	75	11	12
*	90	11	8
*	110	11	4

■ STABLE-ALUMINUM FOILED PP-R PIPE [PN25]



CODES				DIAMETER	PACKING
WHITE	GREEN	BLUE	GREY	(mm)	(m)
4100002000121	4102002000121	*	4101002000121	20	100
4100002500221	4102002500221	*	4101002500221	25	80
4100003200321	4102003200321	*	4101003200321	32	60
4100004000421	4102004000421	*	4101004000421	40	40
4100005000521	4102005000521	*	4101005000521	50	20
4100006300621	4102006300621	*	4101006300621	63	16
4100007500721	4102007500721	*	4101007500721	75	12
4100009000821	4102009000821	*	4101009000821	90	8
4100011000921	4102011007421	*	4101011000921	110	4

OMEGA



CODES				DIAMETER	PACKING
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300902007022	*	*	4301902007022	20	15
4300902507122	*	*	4301902507122	25	10
4300903207222	*	*	4301903207222	32	7
4300904007322	*	*	4301904007322	90	5

■ ELBOW [90°]



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300102000721	4302102000721	4304102000721	4301102000721	20	400
4300102500821	4302102500821	4304102500821	4301102500821	25	250
4300103200921	4302103200921	4304103200921	4301103200921	32	125
4300104001021	4302104001021	4304104001021	4301104001021	40	75
4300105001121	4302105001121	4304105001121	4301105001121	50	40
4300106301221	4302106301221	4304106301221	4301106301221	63	20
4300107501321	4302107501321	*	4301107501321	75	15
4300109001421	4302109001421	*	4301109001421	90	8
4300111001521	4302111001521	*	4301111001521	110	3
*	4302112501622	*	*	125	*
*	4302116001422	*	*	160	*

■ ELBOW [45°]



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300102000121	4302102000121	4304102000121	4301102000121	20	400
4300102500221	4302102500221	4304102500221	4301102500221	25	300
4300103200321	4302103200321	4304103200321	4301103200321	32	175
4300104000422	4302104000422	4304104000422	4301104000422	40	80
4300105000522	4302105000522	4304105000522	4301105000522	50	40
4300106300622	4302106300622	4304106300622	4301106300622	63	20
*	4302107501222	*	*	75	*
*	4302109001322	*	*	90	*
*	4302111001422	*	*	110	*
*	4302112501522	*	*	125	*
*	4302116001622	*	*	160	*

■ M-F ELBOW [90°]



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300102005021	4302102005021	4304102005021	4301102005021	20x90	350
4300102505121	4302102505121	4304102505121	4301102505121	25x90	200

■ REDUCING ELBOW



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300402011022	4302402010022	*	4301402011022	20/25	200
4300402511122	4302402510122	*	4301402511122	25/32	150

SOCKET



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300502020021	4302502020021	4304502020021	4301502020021	20	500
4300502520121	4302502520121	4304502520121	4301502520121	25	350
4300503220221	4302503220221	4304503220221	4301503220221	32	200
4300504020321	4302504020321	4304504020321	4301504020321	40	125
4300505020421	4302505020421	4304505020421	4301505020421	50	70
4300506320521	4302506320521	4304506320521	4301506320521	63	45
4300507520621	4302507520621	4304507520621	4301507520621	75	30
4300509020721	4302509020721	*	4301509020721	90	20
4300511020821	4302511020821	*	4301511020821	110	10
*	4302512520921	*	*	125	*

CROSS



	CODES					
WHITE	GREEN	BLUE	GREY	DIAMETER (mm)	PACKING (PCS)	
4300902060022	4302902060022	*	4301902060022	20	150	
4300902560122	4302902560122	*	4301902560122	25	75	
4300903260222	4302903260222	*	4301903247222	32	50	
4300904060322	4302904060322	*	4301904060322	40	*	

■ REDUCING CROSS



	CC	DDES		DIAMETER	PACKING
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300902560222	*	*	4301902560222	25/20	100
4300903260322	*	*	4301903260322	32/25	75
4300904060422	*	*	4301904060422	40/32	*

■ TEE



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300902008021	4302902008021	4304902008021	4301902008021	20	250
4300902508121	4302902508121	4304902508121	4301902508121	25	150
4300903208221	4302903208221	4304903208321	4301903208221	32	100
4300904008321	4302904008321	4304904008421	4301904008321	40	50
4300905008421	4302905008421	4304905008521	4301905008421	50	30
4300906308521	4302906308521	4304906308621	4301906308521	63	20
4300907508621	4302907508621	4304907508721	4301907508621	75	10
4300909008721	4302909008721	*	4301909008721	90	7
4300911008821	4302911008821	*	4301911008821	110	3
*	4302912508922	*	*	125	*
*	4302916009022	*	*	160	*

■ REDUCING TEE



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300902520021	4302902520021	4304902520021	4301902520021	25 - 20 - 20	200
4300902520121	4302902520121	4304902520121	4301902520121	25 - 20 - 25	175
4300903220221	4302903220221	4304903220221	4301903220221	32 - 20 - 20	125
4300903220421	4302903220421	4304903220421	4301903220421	32 - 20 - 32	100
4300903220521	4302903220521	4304903220521	4301903220521	32 - 25 - 20	125
4300903220621	4302903220621	4304903220621	4301903220621	32 - 25 - 32	100
4300903220321	4302903220321	4304903220321	4301903220321	32 - 20 - 25	125
4300904020721	4302904020721	4304904020721	4301904020721	40 -20 - 40	50
4300904020821	4302904020821	4304904020821	4301904020821	40 - 25 - 40	50
4300904020921	4302904020921	4304904020921	4301904020921	40 - 32 - 40	50
4300905021021	4302905021021	*	4301905021021	50 - 20 - 50	40
4300905021221	4302905021221	*	4301905021221	50 - 25 - 50	30
4300905021321	4302905021321	*	4301905021321	50 - 32 - 50	30
4300905021421	4302905021421	*	4301905021421	50 - 40 - 50	30
4300906321322	4302906321322	*	*	63 - 20 - 63	*
4300906321422	4302906321422	*	*	63 - 25 - 63	*
4300906321522	4302906321522	*	4301906321522	63 - 32 - 63	16
4300906321622	4302906321622	*	4301906321622	63 - 40 - 63	16
4300906321722	4302906321722	*	4301906321722	63 - 50 - 63	16
*	4302907521722	*	*	75 - 63 - 75	*
4300909021722	4302909021722	*	*	90 - 75 - 90	*
4300911021622	*	*	*	110 - 75 - 110	*
4300911021722	4302911021722	*	*	110 - 90 - 110	*
*	4302912521822	*	*	125 - 110 - 125	*
*	4302916021922	*	*	160 - 110 - 160	*

BLIND CAP



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300902008021	4302902014021	4304902014021	4301902014021	20	700
4300902508121	4302902514121	4304902514121	4301902514121	25	500

■ REDUCER



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300402510021	4302402510021	4304402510021	4301402510021	25 - 20	500
4300403210121	4302403210121	4304403210121	4301403210121	32 - 20	400
4300403210221	4302403210221	4304403210221	4301403210221	32 - 25	350
4300404010321	4302404010321	4304404010321	4301404010321	40 - 20	250
4300404010421	4302404010421	4304404010421	4301404010421	40 - 25	250
4300404010521	4302404010521	4304404010521	4301404010521	40 - 32	175
4300405010621	4302405010621	4304405010621	4301405010621	50 - 20	150
4300405010721	4302405010721	4304405010721	4301405010721	50 - 25	150
4300405010821	4302405010821	4302405010821	4301405010821	50 - 32	150
4300405010921	4302405010921	4304405010921	4301405010921	50 - 40	100
4300406311021	4302406311021	4304406311021	4301406311021	63 - 25	75
4300406311121	4302406311121	4304406311121	4301406311121	63 - 32	75
4300406311221	4302406311221	4304406311221	4301406311221	63 - 40	75
4300406311321	4302406311321	4304406311321	4301406311321	63 - 50	50
4300407511421	4302407511421	4304407511421	4301407511421	75 - 50	40
4300407511521	4300407511521	4304407511521	4301407511521	75 - 63	40
4300409011622	4302409011622	*	4301409011622	90 - 63	20
4300409011722	4302409011722	*	4301409011722	90 - 75	16
4300411011822	4302411011822	*	4301411011822	110 - 75	12
4300411011922	4302411011922	*	4301411011922	110 - 90	12
*	4302412512022	*	*	125 - 75	*
*	4302412512122	*	*	125 - 90	*
*	4302412512222	*	*	125 - 110	*
*	4302416012322	ajc	*	160 - 125	*

■ END CAP



	DIAMETER	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300902006021	4302902006021	4304902006021	4301902006021	20	1.000
4300902506121	4302902506121	4304902506121	4301902506121	25	600
4300903206221	4302903206221	4304903206221	4301903206221	32	300
4300904006321	4302904006321	4304904006321	4301904006321	40	175
4300905006421	4302905006421	4304905006421	4301905006421	50	100
4300906306522	4302906306522	4304906306521	4301906306522	63	50
4300907506622	4302907506622	4304907506621	4301907506622	75	25
4300909006822	4302909032022	*	*	90	18
4300911006722	4302911006722	*	4301911006722	110	12

SADDLE WITH SPIGOT



	CODE	DIAMETER	PACKING		
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
*	4302904090022	*	*	40 - 20	*
*	4302904090122	*	*	40 - 25	*
*	4302905090022	*	*	50 - 20	*
*	4302905090122	*	*	50 - 25	*
*	4302906390022	*	*	63 - 20	*
*	4302906390122	*	*	63 - 25	*
*	4302906390222	*	*	63 - 32	*
*	4302907590022	*	*	75 - 20	*
*	4302907590122	*	*	75 - 25	*
*	4302907590222	*	*	75 - 32	*
*	4302907590322	*	*	75 - 40	*
*	4302909090022	*	*	90 - 20	*
*	4302909090122	*	*	90 - 25	*
*	4302909090222	*	*	90 - 32	*
*	4302909090322	*	*	90 - 40	*
*	4302911090022	*	*	110 - 20	*
*	4302911090122	*	*	110 - 25	*
*	4302911090222	*	*	110 - 32	*
*	4302911090322	*	*	110 - 40	*
*	4302912590022	*	*	125 - 20	*
*	4302912590122	*	*	125 - 25	*
*	4302912590222	*	*	125 - 32	*
*	4302912590322	*	*	125 - 40	*

■ THREADED FEMALE SADDLE WITH SPIGOT





WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
*	4302904091122	*	*	40 - 1/2"	*
*	4302905091122	*	*	50 - 1/2"	*
*	4302905091022	*	*	50 - 3/4"	*
*	4302906391122	*	*	63 - 1/2"	*
*	4302906391022	*	*	63 - 3/4"	*
*	4302907591122	*	*	75 - 1/2"	*
*	4302907591022	*	*	75 - 3/4"	*
*	4302907591222	*	*	75 - 1''	*
*	4302909091122	*	*	90 - 1/2"	*
*	4302909091022	*	*	90 - 3/4"	*
*	4302909091222	*	*	90 - 1''	*
*	4302911091122	*	*	110 - 1/2"	*
*	4302911091022	*	*	110 - 3/4"	*
*	4302911091222	*	*	110 - 1"	*
*	4302912591122	*	*	125 - 1/2"	*
*	4302912591022	*	*	125 - 3/4"	*
*	4302912591222	*	*	125 - 1''	*

PACKING

DIAMETER

FLANGE ADAPTOR



	COD		DACKING		
WHITE	GREEN	BLUE	GREY	DIAMETER (mm)	PACKING (PCS)
*	4302902533022	*	*	25	*
*	4302903233022	*	*	32	*
*	4302904033022	*	*	40	*
*	4302905033022	*	*	50	*
*	4302906333022	*	*	63	*
*	4302907533022	*	*	75	*
*	4302909033022	*	*	90	*
*	4302911033022	*	*	110	*
*	4302912533022	*	*	125	*
*	4302916033022	*	*	160	*

ELECTROFUSION COUPLER



	со	DES	DIAMETED BACKIN		
WHITE	GREEN	BLUE	GREY	DIAMETER (mm)	PACKING (PCS)
*	4302902091522	*	*	20	*
*	4302902591522	*	*	25	*
*	4302903291522	*	*	32	*
*	4302904091522	*	*	40	*
*	4302905091522	*	*	50	*
*	4302906391522	*	*	63	*
*	4302907591522	*	*	75	*
*	4302909091522	*	*	90	*
*	4302911091522	*	*	110	*
*	4302912591522	*	*	125	*
*	4302916091522	*	*	160	*

UNION



	со	DIAMETER	PACKING		
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300902028022	4302902028022	4304902028022	4301902028022	20	30
4300902528122	4302902528122	*	4301902528122	25	24
4300903228222	4302903228222	*	4301903228222	32	24
4300904028322	4302904028322	*	4301904028322	40	12
4300905028422	4302905028422	*	4301905028422	50	24
4300906328522	4302906328522	*	4301906328522	63	12
4300907528622	4302907528622	*	4301907528622	75	10
4300909032522	4302909028722	*	*	90	6

CROSSOVER WITH SOCKET



		cc	CODES			PACKING	
WHI	ΓΕ	GREEN	BLUE	GREY	DIAMETER (mm)	(PCS)	
43009020	00121	4302902000121	4304902000121	4301902000121	20	130	
43009025	00221	4302902500221	4304902500221	4301902500221	25	80	
43009032	00321	4302903200321	4304903200321	4301903200321	32	30	

CROSSOVER WITH SOCKET (SHORT)



	co	CODES			PACKING
WHITE	GREEN	BLUE	GREY	DIAMETER (mm)	(PCS)
4300902000122	*	*	*	20	500
4300902500222	4302902500222	*	*	25	500

• FEMALE SOCKET (ROUND)



ND)		co	DDES		DIAMETER		PACKING
	WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)
	4300902520021	4302702030021	4304702030021	4301702030021	20	1/2"	200
	4300902520121	4302702030121	4304702030121	4301702030121	20	3/4"	175
	4300903220221	4302702530221	4304702530221	4301702530221	25	1/2"	125
	4300903220421	4302702530321	4304702530321	4301702530321	25	3/4"	100
	4300903220521	4302703230421	4304703230421	4301703230421	32	1''	125
	4300703225321	4302703225322	*	4301703225322	32	3/4"	100

MALE SOCKET (ROUND)



1	co	DIAMETER		PACKING		
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)
4300702032021	4302702032021	4304702032021	4301702032021	20	1/2"	250
4300702032121	4302702032121	4304702032121	4301702032121	20	3/4"	250
4300702532221	4302702532221	4304702532221	4301702532221	25	1/2"	200
4300702532321	4302702532321	4304702532321	4301702532321	25	3/4"	200
4300703232421	4302703232421	4304703232421	4301703232421	32	1"	100
4300703227321	4302703227421	*	*	32	3/4"	100

■ FEMALE SOCKET (HEXAGON)



)	со	DES	DIAMETER		(Inch)	PACKING	
WHITE	GREEN	BLUE	GREY	(mm)	(,	(PCS)	
4300703225021	4302703227021	*	4301703227021	32	1''	80	
4300704025121	4302704025121	4304704025121	4301704025121	40	1.1/4"	50	
4300705025221	4302705025221	4304705025221	4301705025221	50	1. 1/2"	40	
4300706325321	4302706325321	4304706325321	4301706325321	63	2"	20	
4300707525422	4302707525422	4304707525421	4301707525422	75	2.1/2"	12	
4300709025622	4302709028422	*	4301709025622	90	3"	3	
4300711025522	4302711025522	*	4301709025622	110	4''	2	

■ MALE SOCKET (HEXAGON)



)	CODES				(Imah)	PACKING
WHITE	GREEN	BLUE	GREY	DIAMETER (mm)	(Inch)	(PCS)
4300703227021	4302703227121	*	4301703227121	32	1"	80
4300704027121	4302704027121	4304704027121	4301704027221	40	1.1/4"	50
4300705027221	4302705027221	4304705027221	4301705027321	50	1. 1/2"	40
4300706327321	4302706327321	4304706327321	4301706327421	63	2"	20
4300707527422	4302707527422	4304707527421	4301707527522	75	2.1/2"	12
4300709027522	4302709029422	*	4301709027722	90	3"	3
4300711027622	4302711027622	*	4301711027622	110	4"	2

MALE ELBOW



	DIAMETER		PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)
4300102007021	4302102007021	4304102006021	4301102007021	20	1/2"	200
4300102007121	4302102007121	4304102006121	4301102007121	20	3/4"	180
4300102507221	4302102507221	4304102506221	4301102507221	25	1/2"	180
4300102507321	4302102507321	4304102506321	4301102507321	25	3/4"	100
4300103207421	4302103207421	4304103206421	4301103207421	32	3/4"	75
4300103207521	4302103207521	4304103206521	4301103207521	32	1"	80

■ FEMALE ELBOW



	DIAMETER	<i>(</i> 1.1.)	PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)
4300102006021	4302102006021	4304102006021	4301102006021	20	1/2"	200
4300102006121	4302102006121	4304102006121	4301102006121	20	3/4"	200
4300102506221	4302102506221	4304102506221	4301102506221	25	1/2"	175
4300102506321	4302102506321	4304102506321	4301102506321	25	3/4"	140
4300103206421	4302103206421	4304103206421	4301103206421	32	3/4"	75
4300103206521	4302103206521	4304103206521	4301103206521	32	1''	75

■ TRANSITION TEE FEMALE



	DIAMETER		PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)
4300902010021	4302902010021	4304902010021	4301902010021	20	1/2"	160
4300902010121	4302902010121	4304902010121	4301902010121	20	3/4"	160
4300902510221	4302902510221	4304902510221	4301902510221	25	1/2"	120
4300902510321	4302902510321	4304902510321	4301902510321	25	3/4"	120
4300903210421	4302903210421	4304903210421	4301903210421	32	3/4"	75
4300903210521	4302903210521	4304903210521	4301903210521	32	1"	70

■ TRANSITION TEE MALE



	CODES			DIAMETER		PACKING
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)
4300902012021	4302902012021	4304902012021	4301902012021	20	1/2"	150

■ BACKPLATE ELBOW [FEMALE]



	CODES					PACKING
WHITE	GREEN	BLUE	GREY	DIAMETER (mm)	(Inch)	(PCS)
4300102008021	4302102008021	*	4301102008021	20	1/2"	100
4300102508221	4302102508221	4304902508221	4301102508221	25	1/2"	100
4300102008121	4302102008121	*	4301102008121	20	3/4"	100
4300102508321	4302102508321	*	4301102508321	25	3/4"	100

BACKPLATE ELBOW [MALE]



	co	DES	GREY DIAMETER (mm) (Inch) 4301102009021 20 1/2" 4301102509122 25 1/2"	PACKING		
WHITE	GREEN	BLUE	GREY		(Inch)	(PCS)
4300102009021	4302102009021	*	4301102009021	20	1/2"	100
4300102509122	4302102509222	*	4301102509122	25	1/2"	100
4300102509221	4302102509221	*	4301102509221	25	3/4"	100

DISTRIBUTION MANIFOLD



CODES				DIAMETER		PACKING
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)
4300902002321	4302902002321	4304902002321	4301902002321	25	1/2"	15

BACKPLATE ELBOW [DOUBLE]



	CC	DDES		DIAMETER		PACKING
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)
4300902502121	4302902502121	4304902502121	4301902502121	25	1/2"	80

■ BACKPLATE ELBOW



	CC	DES		DIAMETER		. PACKING		
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)		
4300902002021	4302902002021	4304902002021	4301902002021	20	1/2"	100		

■ BACKPLATE ELBOW ASSEMBLY SET



	CODES						PACKING	ACKING
WHI	TE	GREEN	BLUE	GREY	DIAMETER (mm)	(Inch)	(PCS)	
43009025	27021	*	*	4301902527021	25	1/2"	5	_

■ BACKPLATE ELBOW ASSEMBLY SET



WHITE	GREEN	BLUE	GREY	DIAMETER (mm)	(Inch)	PACKING (PCS)
4300902010022	*	*	*	20	1/2"	60

CODES

■ BACKPLATE ELBOW [DOUBLE]



	co	DDES		DIAMETER		DACKING
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	PACKING (PCS)
4300902002022	*	*	4301902002022	20	1/2"	50

TRANSITION WITH LOOSE NUT



	CODES			DIAMETER		300 150
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	
4300902013021	4302902013021	*	4301902013021	20	1/2"	300
4300902513321	4302902513321	4304802513321	4301902513321	25	1"	150
4300902513121	*	*	4301902513121	25	1/2"	100
4300902513221	4302902513221	4304902513221	4301902513221	25	3/4"	200

• FEMALE TRANSITION JOINT [HEXAGON]



HEXAGON] CODES		DDES		DIAMETER		PACKING
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)
4300902003021	4302702003021	4304902003021	*	20	1/2"	300
4300902503421	4302902003121	4304902003121	*	20	3/4"	150
4300902503321	4302702503121	4304902503321	*	25	3/4"	150
4300903203521	4302703203521	4304903203521	*	32	1"	150
4300904005022	4302904005022	*	4301904005022	40	1.1/4"	30
4300905005122	4302905005122	*	4301905005122	50	1.1/2"	25
4300906305222	4302906305222	*	4301906305222	63	2"	10

MALE TRANSITION JOINT [HEXAGON]



	CODES		DIAMETER PACKING			
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)
4300902004021	4302702003021	4304902004021	*	20	1/2"	300
4300902004121	4302902003121	4304902004121	*	20	3/4"	150
4300902504321	4302702503121	4304902504321	*	25	3/4"	150
4300903204521	4302703203521	4304903204521	*	32	1"	125
4300904005322	4302904005322	*	4301904005322	40	1.1/4"	25
4300905005422	4302905005422	*	4301905005422	50	1.1/2"	25
4300906305522	4302906305522	*	4301906305522	63	2"	10

CHECK VALVE



CODES				DIAMETER	PACKING
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300902031022	4302902031022	4304902031021	4301902031022	20	12
4300902531122	4302902531122	4304902531121	4301902531122	25	12
4300903231222	4300903231222	4304903231221	4301903231222	32	12
4300904031322	4302904031322	4304904031321	4301904031322	40	12
4300905031422	4302905031422	4304905031421	4301905031422	50	12
4300906331522	4302906331522	4304906331521	4301906331522	63	12
4300907531622	4302907531622	4304907531621	4301907531622	75	4
4300909031722	4302909031722	*	*	90	4

■ GATE VALVE



CODES				DIAMETER		PACKING
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)
4300802035021	4302802035021	4304802035021	4301802035021	20	1/2"	75
4300802535121	4302802535121	4304802535121	4301802535121	25	3/4"	60
4300803235221	4302803235221	4304803235221	4301803235221	32	1"	40

SPECIAL BALL VALVE



CODES			DIAMETER	PACKING	
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300802042822	4302902031721	4304902031721	4301802042822	20	60
4300802542922	4302802542922	4304902531821	4301802542922	25	50
4300803243022	4302803243022	*	4301803243022	32	25
4300804043622	4302804043622	*	4301804060422	40	25
4300805043722	4302805043722	*	4301805060522	50	25
4300806343822	4302806343822	*	4301806343822	63	25
4300807543422	4302807543922	*	*	75	25

CHROMIUM VALVE [SHORT]



CODES				DIAMETER		PACKING
WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)
4300802060722	4302802040021	4304802040021	4301802040021	• 20	1/2"	50
4300802560822	4302802540221	4304802540221	4301802540221	25	3/4"	40
4300803260922	4302803240421	4304803240421	4301803240421	32	1"	40

CHROMIUM VALVE [LONG]



	CODES					PACKING
WHITE	GREEN	BLUE	GREY	DIAMETER (mm)	(Inch)	(PCS)
4300802040121	4302802040121	4304802040121	4301802040121	20	1/2"	50
4300802540321	4302802540321	4304802540321	4301802540321	25	3/4"	40
4300803240521	4302802540321	4304803240521	4301803240521	32	1"	40

SPECIAL CHROMIUM VALVE [LONG]



		CODES			DIAMETER		PACKING
_	WHITE	GREEN	BLUE	GREY	(mm)	(Inch)	(PCS)
	4300802060722	*	*	4301802040621	20	1/2"	50
	4300802560822	*	*	4301802540721	25	3/4"	40
	4300803260922	4302803240621	*	*	32	1"	40

BALL VALVE [PN16]



CODES				DIAMETER	PACKING	
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)	
4300802042522	4302802042522	*	4301802042522	20	12	
4300802542622	4302802542622	*	4301802542622	25	12	
4300803242722	4302803242722	*	4301803242722	32	12	
4300804043122	4302804043122	*	4301804043122	40	12	
4300805043222	4302805043222	*	4301805043222	50	12	
4300806343322	4302806343322	*	4301806343322	63	12	
4300807543422	4302807543422	*	4301807543422	75	4	
4300809043522	4302809043522	*	4301809043522	90	4	
4300809043522	4302809043522		4301809043522	90	·	

■ SINGLE CLAMP



CODES			DIAMETER	PACKING		
	WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
	4300902025021	4302902025021	4304902025021	4301902025021	20	1.000
	4300902525121	4302902525121	4304902525121	4301902525121	25	700
	4300903225221	4302903225221	4304903225221	4301903225221	32	500
	4300904025322	4302904025322	*	4301904025322	40	500
	4300905025422	4302905025422	*	4301905025422	50	500
	4300906331622	*	*	*	63	100
	4300907532022	*	*	*	75	100
	4300909032022	*	*	*	90	100
	4300911009022	*	*	*	110	100

DOUBLE CLAMP



	cc		DIAMETER	PACKING	
WHITE	GREEN	BLUE	GREY	(mm)	(PCS)
4300902025521	4302902025521	4304902025521	4301902025521	20	400
4300902525621	4302902525621	4304902525621	4301902525621	25	250
4300903225722	4302903225722	4304903225722	4301903225722	32	250

■ SHARPENER [METAL]



CODES	DIAMETER (Mm)	PACKING (PCS)
4301902040082	20-25	70
4301903240182	32-40	50
4301905040282	50-63	1
4301907540382	75-90	8

■ SHARPENER [PLASTIC]



CODES	DIAMETER (mm)	PACKING (PCS)
4300902041022	20-25	70
4300903241122	32-40	50

HEATER BUSH



CODES	DIAMETER (mm)	PACKING (PCS)
4301902045082	20	300
4301902545182	25	200
4301903245282	32	200
4301904045382	40	40
4301905045482	50	70
4301906345582	63	45
4301907545682	75	30
4301909045782	90	5
4301911045882	110	5

BOILER SET [STRAIGHT & ANGLED]



CODES	TYPE
4300900050122	STRAIGHT
4300900050022	ANGLED



INCLUDES (Straight Type)	QUANTITY	
25 mm Filter	1	
20 mm Filter	1	
20 mm Special Ball Valve	1	
25 mm Special Ball Valve	1	
20 1/2" Socket With Cap Nut	2	
25 3/4" Socket With Cap Nut	2	



FUSION WELDING SET (Diameter:20mm-40mm)

CODES	PACKING (PCS)	
4301900044282	1	



SPECIAL WELDING SET (Diameter:50mm-110mm)

CODES	PACKING (PCS)	
4301900044382	1	



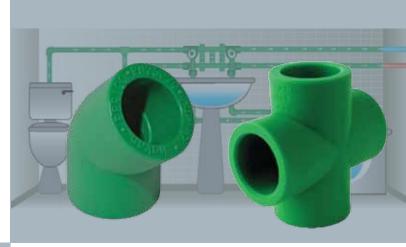
WELDING SET
 (Diameter:20mm-40mm)
 CODES
 PACKING
 (1987)

CODES PACKING (PCS)
4301900044082 1





CODES	PACKING (PCS)	
4301900043082	1	





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